

Pregão Presencial 52/2022

PROPOSTA DE FORNECIMENTO DE PRODUTOS / SERVIÇOS

CNPJ: 79.922.639/0001-84 Fornecedor: SILMAQ COMERCIO DE MAQUINAS E EQUIPAMENTOS LTDA

E-mail: alex.alves@silmaq.com.br

Endereço: RUA REPUBLICA ARGENTINA 2025 - PONTA AGUDA - Blumenau/SC - CEP 89050-173

Telefone: 4733214444

Fax:

Celular:

Inscrição Estadual:

Contador:

Telefone contador:

Representante: RICARDO FISCHER

CPF: 534.135.809-06

RG:

Endereço representante: Rua Reinhold Schroeder 600 - Indaial/SC - CEP 89086-340

Telefone representante: 4733214444

E-mail representante: ricardo@silmaq.com.br

Banco: 1 - BB

Agência: 3420-7 - Blumenau/SC

Conta: 13133-4

Data de abertura:

Lote: 001 Lote 001

Nº Item	Descrição do Produto / Serviço	Qtde.	Unid.	Preço Máximo	Marca	Modelo	Preço Unitário	Preço Total
001	Máquina de Costura industrial BOTONEIRA Eletrônica, Possibilidade de trabalhar com artigos diversos, Levantador de calcador automático através de pedal único. Pannel de controle LCD Touch Screen com facilidade no acesso, ajustes das funções e tipos de costura direto no Pannel. Motor Direct Drive 220V, 550w, Lubrificação automática na parte inferior do cabeçote e sistema seco na parte superior. Corte de Fio Automático com sistema corte curto. Máquina Ponto Fixo, evitando abertura da costura e segurando por muito mais tempo o botão. Velocidade de 2700rpm, agulha DPX17, área de costura 6.4x6.4mm, garra que segura o botão com regulagem de 8 a 30mm, 30 ciclos de programa de costura, altura do calcador de 13mm, capacidade de memoria para até 500.000 pontos. Lançadeira Standart. Fabricante com certificação ISO 9001 e ISO 14001.	1,00	UN	16.429,00	SIRUBA	BT438Q	16.300,00	16.300,00
002	Máquina de costura industrial nova tipo GALONEIRA, base plana fechada, 3 agulhas, 5 fios, velocidade 6000pp,m, com dispositivo auxiliar para corte de linhas ou aviamentos, dispositivo aéreo tipo guilhotina, acionado por botão manual ou automático com sensor, largura da faca até 2cm, acionamento pneumático, painel de controle para programação do corte inicial e final com regulagem via Bluetooth por aplicativo. Máquina com com lubrificação automática através de bomba de óleo, visor do nível de óleo na parte frontal do cabeçote. Para tecidos leves e médios, movimentação entre eixos por correia dentada, trançador superior, Tamanho do ponto de 1,6mm a 4,2mm, altura máxima de calcador de 5mm, bitola de agulha 6,4mm. Agulha utilizada UYx128GAS. Protetor da vista e da correia, Regulagem do tamanho do ponto através de botão de fácil acesso na base do cabeçote, Meia lua com deslocamento para inserção de linha, Transporte com diferencial, tampa frontal com opção retirar a base superior e modificá-la para maquina aberta. Estica fios das agulhas com sistema de regulagem especial para tecidos finos. Completa com mesa, estante com regulagem de altura e motor serv eletrônico 550w – 220v. Equipamento com certificação ISO 9001 e 14001.	1,00	UN	17.692,00	SIRUBA	F007K-W122-364-FHA	16.500,00	16.500,00
003	Máquina de costura industrial nova tipo INTERLOK 02 agulhas ponto corrente, 04 fios, com aparelho original para passar viés em bolsos de calças jeans com entrada atrás do suporte da faca, transporte por diferencial, comprimento do ponto de 0,9 a 3,6mm, distancia entre agulhas 5mm, com elevação de calcador até 6mm, velocidade de 7000 rpm, protetor de vista, protetor de correia, regulagem do tamanho do ponto através de botão, lubrificação automática através de bomba de óleo, completa com tampo, estante com regulagem de altura e motor serv eletrônico 220v - 550W. Equipamento com certificação ISO 9001 e 14001	1,00	UN	8.571,66	SIRUBA	757K-401M2-50-TA	8.000,00	8.000,00
004	Máquina de costura industrial nova tipo OVERLOCK Máquina de costura industrial nova tipo OVERLOCK, com lubrificação automática através de bomba de óleo, uma agulha, 3 fios, tamanho do ponto de 3.8mm, largura do ponto do chuleado	2,00	UN	7.851,66	JUKI-JIN	M1-304SF	7.000,00	14.000,00

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Lote: 001 Lote 001

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005	4mm, altura do calcador de 5mm com micro regulagem, velocidade de 6.500rpm, regulagem do tamanho do ponto por botão sem necessidade da abertura da tampa lateral, regulagem do transporte diferencial com micro regulagem, lubrificação automática da barra do looper superior, lubrificação da barra de agulha, sistema de barra de agulha com bucha inferior e superior, protetor de vista, Corte de correntinha automática por faca tipo tesoura com acionamento elétrico, levantador de calcador automático por solenoide elétrico, três sensores de leitura do tecido para corte de correntinha e levantador de calcador, Eliminador de calor inferior e superior, com silicone para evitar quebra de linha. Caixa de controle acoplado ao cabeçote de tamanho compacto com botão liga/desliga e conexão de porta USB; Painel LCD, programável com diferentes funções simples de usar como Parada de agulha e regulagem de velocidade; lâmpada de Led Original; completa com tampo, estante com regulagem de altura e Motor eletrônico Direct Drive de 220v/500w. Equipamento com Certificação ISO 9001 e 14001	1,00	UN	27.641,33	SIRUBA	LBHS-1790S	27.600,00	27.600,00
006	Máquina de costura industrial nova, tipo CASEADEIRA eletrônica; Para caseado reto; 1 agulha, 2 fios; Velocidade 4.200 rpm; aplicação em tecidos gerais; Variação do ponto de 60 a 360 pontos; Controle de velocidade; Painel de controle digital; Programação para costura de reforço antes do zig zag; Regulagem para comprimento do caseado 5 a 35mm; Regulagem para largura do caseado 2 a 6mm; Movimento da barra de agulha 34,6mm; Altura do calcador 14mm; Lubrificação automática; Corte de fios automático; Desligamento de faca do corte de tecido em caso de ruptura do fio; Regulagem eletrônica de tensão da linha da agulha com regulagem no painel de controle; Dispositivo abridor de caseado com sistema que não precisa trocar a faca no caso de aumentar o tamanho do caseado; Motores de passo independentes para os acionamentos de: barra de agulha, corte de fio, levantador de calcador, faca do corte de tecido e sistema de transporte. Motor embutido eletrônico direto no eixo (direct drive) 500w, 220v. Completa com tampo e estante com rodízios. Fabricante com certificação ISO 9001 e ISO 14001	6,00	UN	5.124,00	JUKI-JIN	L1D-MA	5.000,00	30.000,00

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007	entrada USB multifunções, completa com tampo, estante com regulagem de altura e motor eletrônico direct drive 220v/550w. Equipamento com Certificação ISO 9001 e 14001. Máquina de Costura industrial TRAVETE Eletrônica Possibilidade de trabalhar com artigos diversos, Levantador de calcador automático através de pedal único. Painel de controle LCD Touch Screen com facilidade no acesso, ajustes das funções e criação de costura direto no Painel. Motor Direct Drive 220V, 550w, Lubrificação automática na parte inferior do cabeçote e sistema seco na parte superior. Corte de Fio Automático com sistema corte curto. Deve acompanhar com a máquina 1 lançadeira, 1 caixa de bobina, 5 carretilhas, 1 chapa de agulha tecidos leve/médios, 10 agulhas, 1 litro de óleo, todas as peças originais com os acessórios como Pinça e chaves de manutenção básica para troca de agulha e outros ajustes. Máquina Ponto Fixo. Possibilidade de criação de costura para aplicação de plaquinhas metálicas, costuras programadas como quadradinho de gola polo, pregar velcro, entre muitas outras costuras. É preciso alterar o calcador e chapa de agulha (não acompanha o equipamento). Velocidade de 3.200rpm, agulha DPX17, área de costura 40x30mm (não acompanha calcador nesta medida), regulagem de ponto de 0,05 a 12,7mm, 30 ciclos de programa de costura, altura do calcador de 17mm. capacidade de memória para até 500.000 pontos. Lançadeira oscilante Standart. Completa com tampo, estante com regulagem de altura e 4 rodinhas. Fabricante com certificação ISO 9001 e ISO 14001.	1,00	UN	19.612,66	SIRUBA	BT430A-01	18.500,00	18.500,00
009	Unidade automática para costura de Vivo de Bolsos. Maquina com 2 agulhas e 4 linhas; Velocidade: 3.000 RPM; Agiliza o processo de costura e abertura da peça com costuras programadas. Faca para abertura do bolso e facas para acabamentos dos cantos; Capacidade para produzir diversos tipos de Bolso Embutido com ou sem lapela. Vivo simples e Vivo duplo. Costura e corte feitos em apenas um processo. Monitor gráfico colorido, o Painel gráfico colorido facilita o manuseio e torna o trabalho mais prático. Produção de até 250 pçs/hora. Não necessita costureira com prática. Bolsos de 40mm até 240mm. Largura da bitola 12mm. Leds para indicação da posição correta da peça a ser costurada. Sistema de calcador com transporte automático da peça. Mesa com base de apoio lateral para preparação da próxima peça a ser costurada. Sistema de empilhador automático da peça costurada. Sensor de linha na lançadeira para acusar o termino da linha na carretilha. Equipamento com certificação ISO 9001 e 14001.	1,00	UN	150.312,00	JACK	JK-T5878-68B	145.000,00	145.000,00

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Conta: 13133-4

Data de abertura:

PREÇO TOTAL DO LOTE: 275.900,00

TOTAL DA PROPOSTA: 275.900,00

Validade da proposta: 60 dias

Prazo de entrega: 10 dias

SILMAQ COMERCIO DE MAQUINAS E EQUIPAMENTOS LTDA
CNPJ: 79.922.639/0001-84

Ricardo Fischer
CPF: 534.135.809-06

Célia Regina da Paz
CPF: 586.295.139-34



COPY



萬泰認證

CERTIFICATE OF REGISTRATION

This is to certify that the Management System established by

Jack Sewing Machine CO.,Ltd. (Including Bullmer Mechanical and Electrical Technology CO., Ltd Zhejiang Zobow Mechanical and Electrical Technology CO., Ltd)

(Please Refer to the Attachment for Particular Sub-Site)

No.1008, East Donghai Road, Sanjia, Jiaojiang District, Taizhou City, Zhejiang Province, P.R.China
(Please Refer to the Attachment for Particular Address)

Unified Social Credit Code: 91330000753954968D

Has been assessed to comply with the requirements of the international standard

GB/T19001-2016 idt ISO9001:2015

Scope of certification

Design and Manufacture of Sewing Facilities (Industrial Sewing Machine, Automatic Cutting Machine and Automatic Spreading Machine), Permanent Magnet Synchronous Motor in CCC Certification (China Compulsory Certification)

(Please Refer to the Sub-Certificates for Branches and Related Registration Scopes Included in this Certificate)

NO:15/21Q8213R70 DATE OF ISSUE: Sep,13,2021 VALID UNTIL: Sep,12,2024

The Certificate Information Can be Obtained by Visiting <http://www.cnca.gov.cn>.



中国认可
国际互认
管理体系
MANAGEMENT SYSTEM
CNAS C015-M

First Surveillance	Second Surveillance	Third Surveillance
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Wangxiaodong
General Manager, WangXiaoDong

The surveillance audit shall be conducted at least once each year within the validity of registration certificate, and the interval between two surveillance audits shall not exceed 12 months.
The certification organization must conduct surveillance audit regularly and the registration certificate continues effective after the eligible surveillance audit.
The compliance label will be attached to this registration certificate after the eligible surveillance audit.
Every certificate, which the certification scope within the required of administrative license or national mandatory certification requirements will become invalid when the license or mandatory certification lose effectiveness

Hangzhou WIT Assessment Co.,Ltd.
13/14Floor, International Sunyard,
No.1750 Jianghong Avenue, Binjiang
District, Hangzhou • China





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No.1008, East Donghai Road, Sanjia, Jiaojiang District, Taizhou City, Zhejiang Province, P.R.China
(Please Refer to the Attachment for Particular Address)

Unified Social Credit Code: 91330000753954968D

Has been assessed to comply with the requirements of the international standard

GB/T24001-2016 idt ISO14001:2015

Scope of certification

Environmental Management Related to Design and Manufacture of Sewing Facilities(Industrial Sewing Machine, Automatic Cutting Machine and Automatic Spreading Machine). Permanent Magnet Synchronous Motor in CCC Certification (China Compulsory Certification)

(Please Refer to the Sub-Certificates for Branches and Related Registration Scopes Included in this Certificate)
NO:15/20E6709R41 DATE OF ISSUE:Aug,06,2020 VALID UNTIL: Jun,25,2023

The Certificate Information Can be Obtained by Visiting <http://www.cnca.gov.cn>.



中国认可
国际互认
管理体系
MANAGEMENT SYSTEM
CNAS C015-M

First Surveillance	Second Surveillance	Third Surveillance
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General Manager, WangXiaoDong

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Every certificate, which the certification scope within the required of administrative license or national mandatory certification requirements will become invalid when the license or mandatory certification lose effectiveness

ISO 9001

CERTIFICATE OF REGISTRATION

Registered Organization and Address

JUKI CORPORATION
OHTAWARA PLANT

1863, Kitakanemaru, Ohtawara-shi, TOCHIGI 324-0011, JAPAN

The Scope of the Registration

Manufacture of Industrial Sewing Machines.

JSA Solutions Co.,Ltd. registers
the Quality Management System of the above organization, which conforms to

JIS Q 9001:2015, ISO 9001:2015

Certificate of registration No: JSAQ 2663

Initial certification date: 2003/9/5

Valid until: 2024/9/4

Recertification date: 2021/9/5

Issue date: 2021/8/18

Decision date: 2021/7/26

Transfer date: 2013/4/1

Note: This organization was transferred from JAPAN QUALITY ASSURANCE ORGANIZATION to JSA-SOL

and registered.




Senior Executive
Management Systems Enhancement Department
JSA Solutions Co.,Ltd.

ISO14001

CERTIFICATE OF REGISTRATION

Registered Organization and Address

JUKI CORPORATION
OHTAWARA PLANT

1863, Kitakanemaru, Ohtawara-shi, TOCHIGI 324-0011, JAPAN

The Scope of the Registration

Manufacture of Industrial Sewing Machines.

JSA Solutions Co.,Ltd. registers
the Environmental Management System of the above organization, which conforms to

JIS Q 14001:2015, ISO 14001:2015

Certificate of registration No: JSAE 390

Initial certification date: 2001/6/25

Valid until: 2023/6/24

Recertification date: 2019/6/25

Issue date: 2021/8/18

Decision date: 2019/5/27



A handwritten signature in black ink, appearing to read 'Y. Kuwaha', written over a horizontal line.

Senior Executive
Management Systems Enhancement Department
JSA Solutions Co.,Ltd.



[Handwritten signature]

Certificate of Registration

This certificate has been awarded to

Kaulin Machinery & Electronic Industrial (Ning Bo) Co., Ltd.

No.16, Longtanshan Road, Beilun District, Ningbo City, Zhejiang Province, China

in recognition of the organization's Quality Management System which complies with

ISO 9001:2015

The scope of activities covered by this certificate is defined below

Manufacture and Service of Industrial Sewing Machines

[Handwritten initials 'B' and signature]

Certificate Number:

79177/A/0001/UK/En

Date of Issue: (Original)

16 December 2016

Date of Issue:

16 December 2019

Issue No:

4

Expiry Date:

15 December 2022

Issued by:

[Handwritten signature]

On behalf of the Schemes Manager





[Handwritten signature]

Certificate of Registration

This certificate has been awarded to

Kaulin Machinery & Electronic Industrial (Ning Bo) Co., Ltd.

No.16, Longtanshan Road, Beilun District, Ningbo City, Zhejiang Province, China

in recognition of the organization's Environmental Management System which complies with

ISO 14001:2015

The scope of activities covered by this certificate is defined below

Environmental Management Activities related Manufacture of Industrial Sewing Machines

[Handwritten signature]

Certificate Number:

Date of Issue: (Original)

Date of Issue:

79177/B/0001/UK/En

16 December 2016

16 December 2019

Issue No:

Expiry Date:

4

15 December 2022

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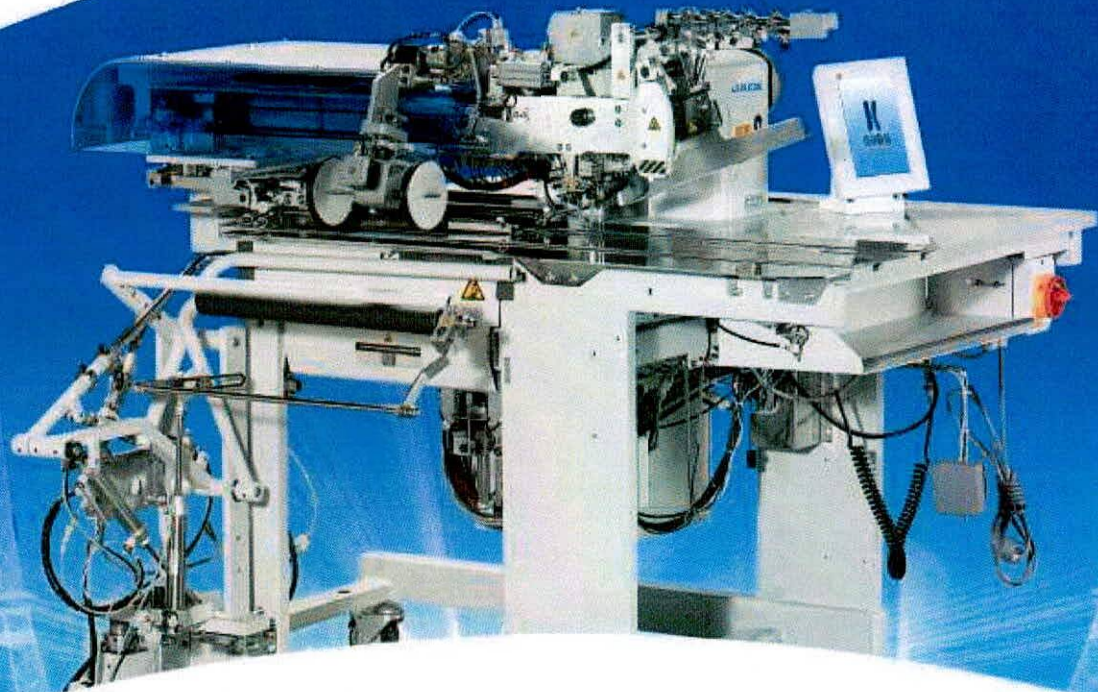
Issued by:

[Handwritten signature]

On behalf of the Schemes Manager



JACK
The strategic partner of CNGA



JK-T5878

Automatic pocket welting machine series

Handwritten blue ink marks, including a large stylized signature and the numbers '6' and '25'.

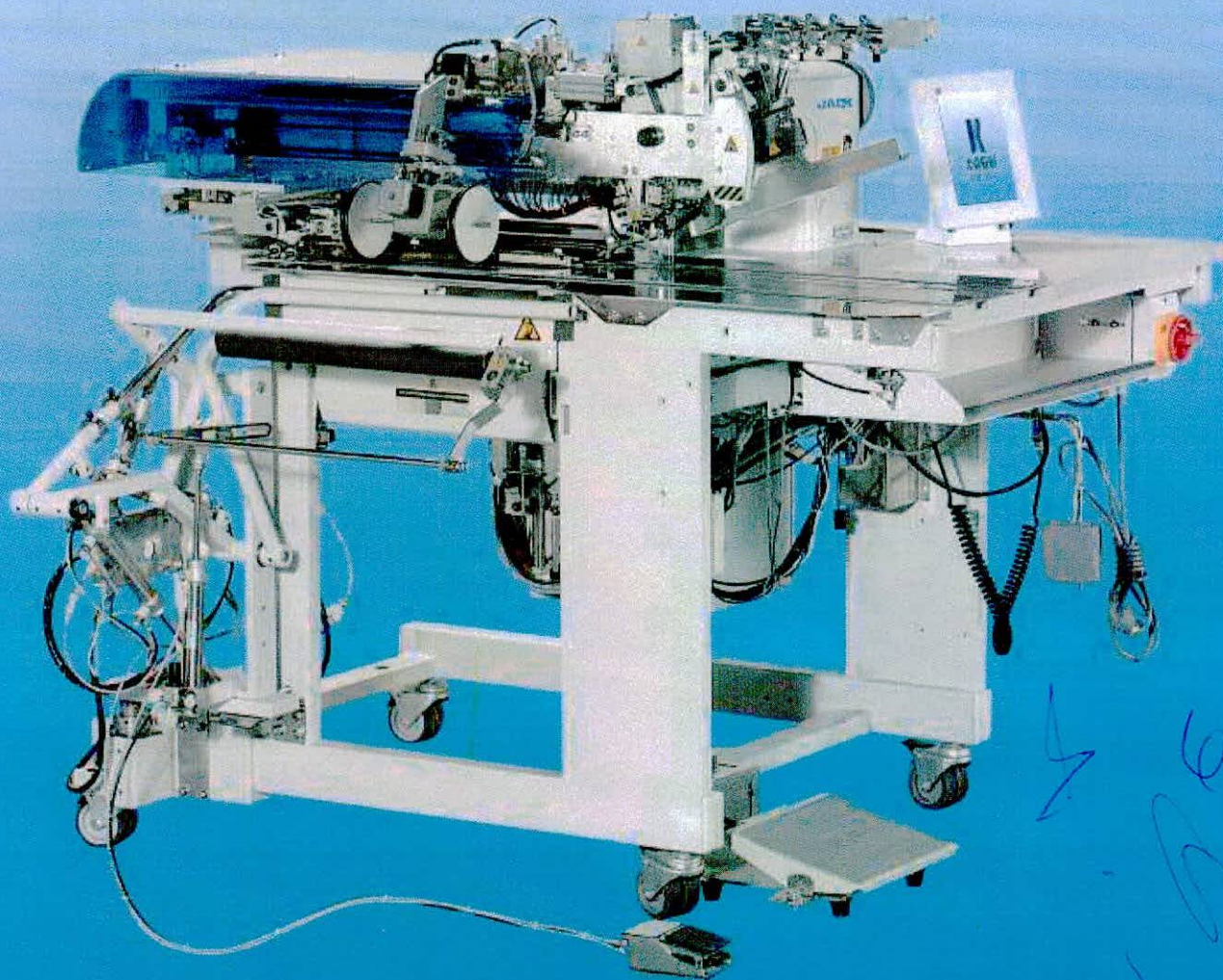
**LEADING IN
GLOBAL SALES**

JK-T5878 Automatic pocket welting machine series

Basic performance

JK-T5878, the product of Automatic pocket welting machine series adopts one of the most advanced technologies all around the world:

- A. It adopts powerful DSP as control chip to complete the whole pocket welting process all at once;
- B. It adopts human-computer interface which is simple to understand with illustration of pictures and in which all the parameter is adjustable. Besides, the max speed of JK-T5878 which is suitable for pocket welting of suits, trousers and casual pants with the output of 1800-2000 pcs/8 hours could top to 3000R/M.



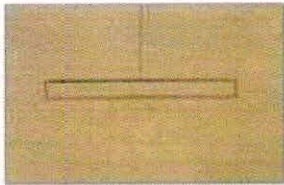
JK-T5878 is entitled with several patent
Patent NO. : CN200420086571.3
CN200520068901.0
CN200520068900.6

Note: The machine on this picture is with optional equipment.

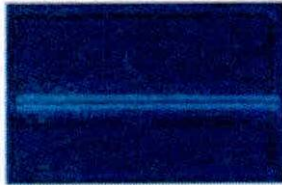
9

Nine main advantages

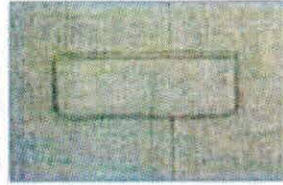
1 Style of sewing pocket



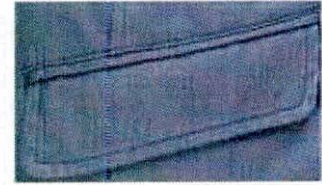
Single welt without flaps
JK-T5878-68/78



Parallel double welt without flaps
JK-T5878-68/78



Parallel double welt with flaps
JK-T5878-68/78



Slanted welt
JK-T5878-78

2 Large intelligent and touch-screen color LCD operating panel



1. This machine is equipped with large LCD touch-screen of 800*480 in volume which is of direct viewing display and moderate illumination.
2. Basic sewing functions have direct keys to correspond to by which you can easily select the desired sewing functions and change parameters.
3. This operating panel adds an external memory storage and program updating USB interface

Easy to understand and simple to operate

Large intelligent and touch-screen color LCD operating panel has improved the operation convenience so that workers can do the basic operation with Pictographic buttons and graphic illustration. Besides, kinds of information can be displayed by selected language.

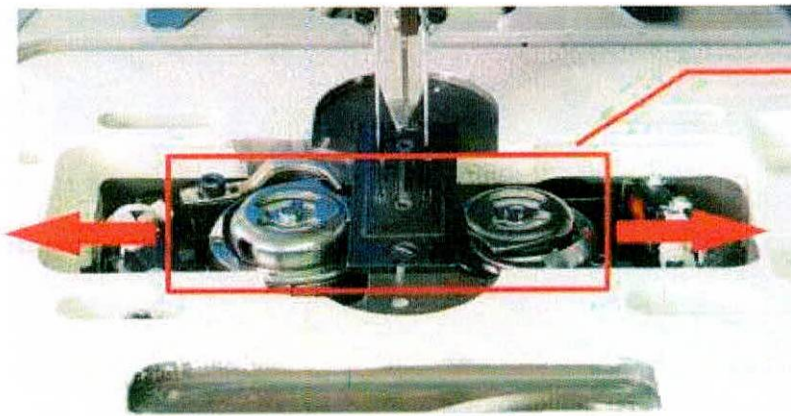
An external memory storage device can store the data finished.



JK-T5878 Automatic pocket welting machine series

3 A simple conversion of needle gauge shortens the time of machine adjustment

- The conversion of needle gauge becomes more easy and convenient. The position of hook-axis table can be adjusted from the top of the table. Besides, the operating time to change the width of needle coverage is half shorter than the original.
- This machine is equipped with single / double strip conversion device which can be controlled by operating panel. There is no need to change the folding plate and needle position so that there is no need to adjust the folding size.
- The big presser foot is equipped with device to rapidly adjust the width of fabric strip

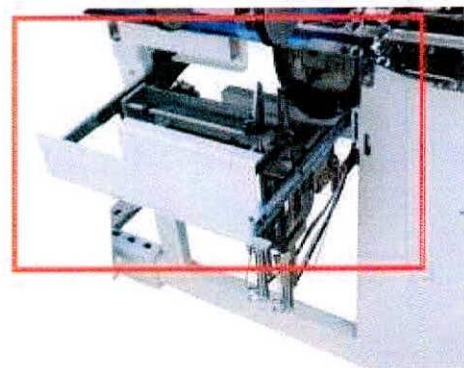
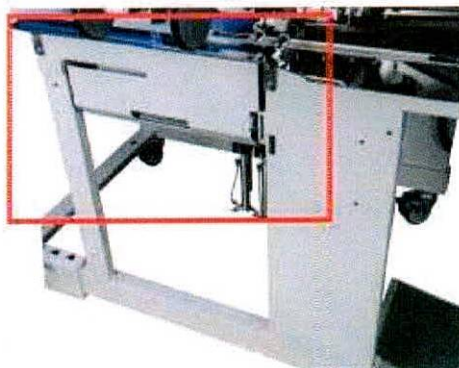


Though the hook move around, hook phase is not affected.

A.

4 The easy adjustment of corner knife

- The corner knife adopts the type of drawer to make the adjustments and replacement of cutter simple.
- The cover of the corner knife is slenderer, which reduces the appearing of uneven fabric and improves the precision of cutting knife.



B
C
D

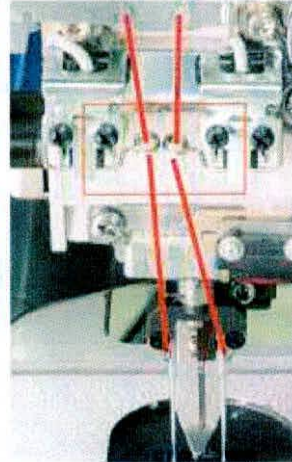
5 Rapid conversion of single and double strip

Press the left and right button on the picture respectively to realize the conversion of single and double strip.



6 The sensor of the needle thread breakage

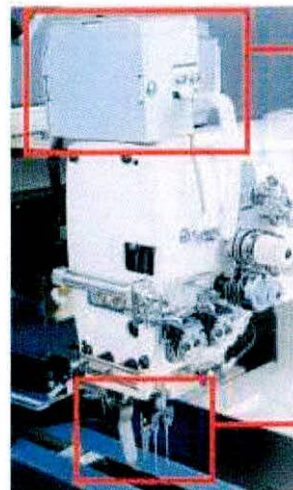
In the process of sewing, when the needle thread is broke, the sensor can stop the machine.



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7 Improve the cutting quality of the center cutter

This machine adopts separate direct-drive motor so that it is not affected by sewing speed, that's why the cutting quality can be obviously improved with beautiful cut. Besides, the improvement of the shape of the cutter effectively prevent the cutter bending to improve the quality of the cutting of elastic material



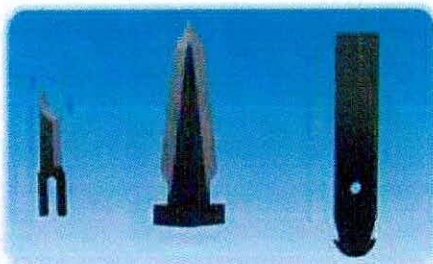
Direct-drive motor of center cutter

Center cutter

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[Handwritten signature]

Abundant stock



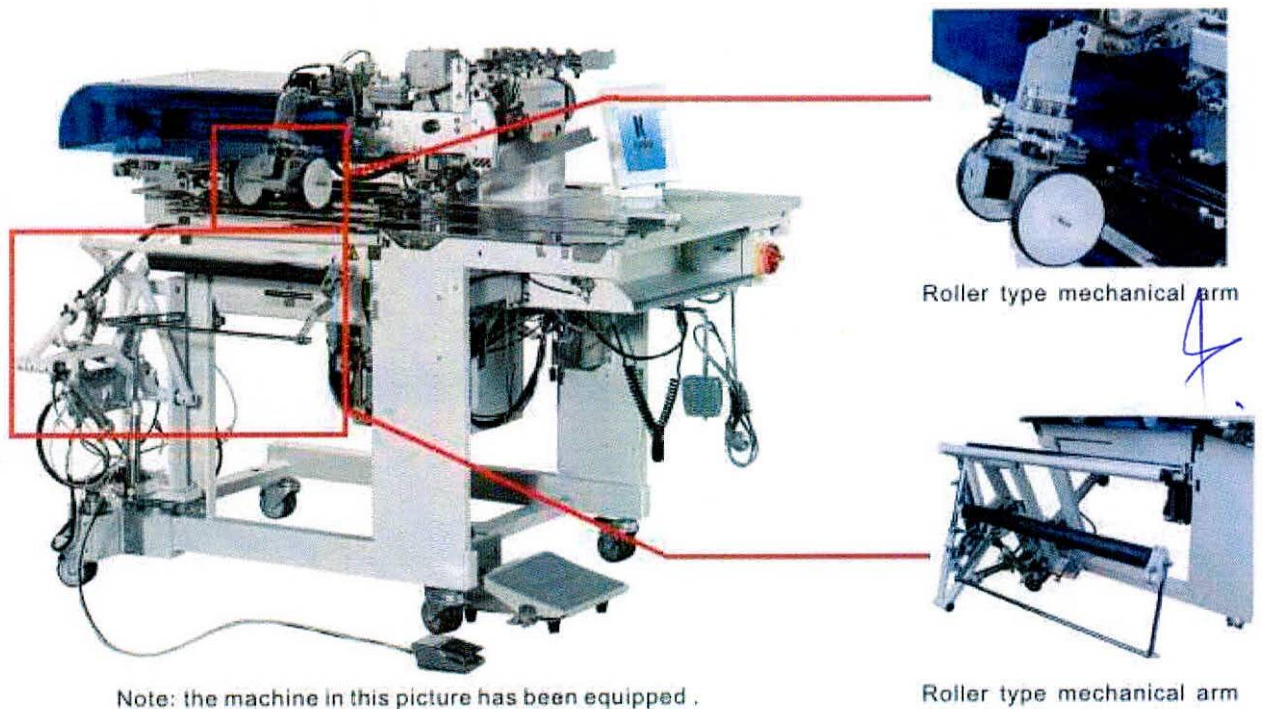
1. We'll respond customer all around the clock
2. there is no need to wait with parts arrived within 72hours.
3. The quality is guaranteed with parts from the original factory.
4. Excellent cost performance

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JK-T5878 Automatic pocket welting machine series

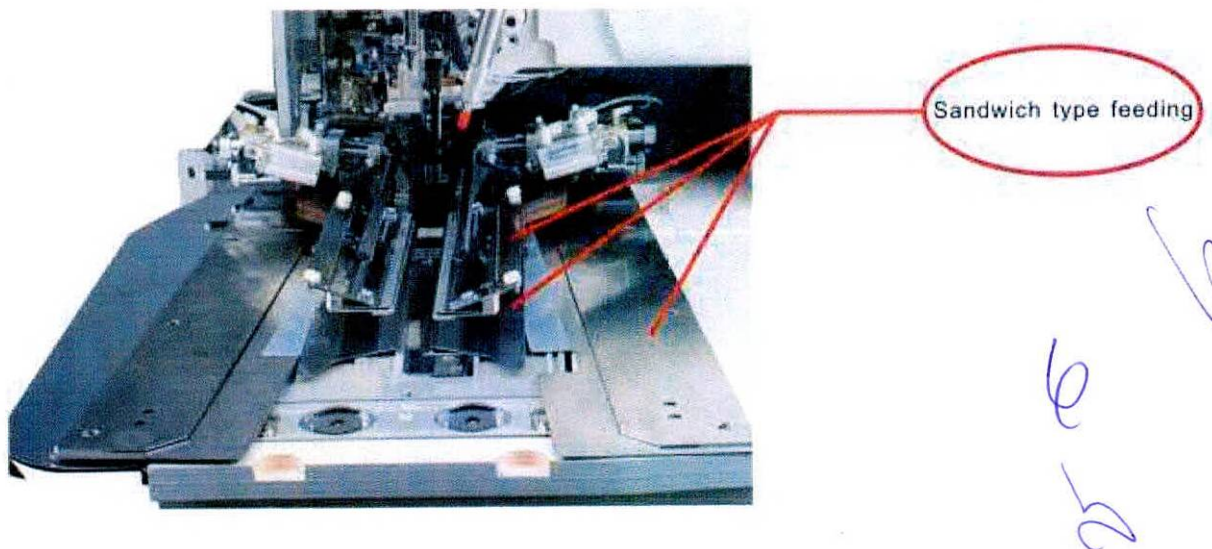
8 The mechanical arm of fabric roller

It has two functions of clamp type mechanical arm (SP-46) and roller type mechanical arm (SP-47), which can be used to sewing pocket which is at least 250mm away from the cloth end. Besides, it's equipped with sensor of cloth detection to prevent the wrong operation of machine.



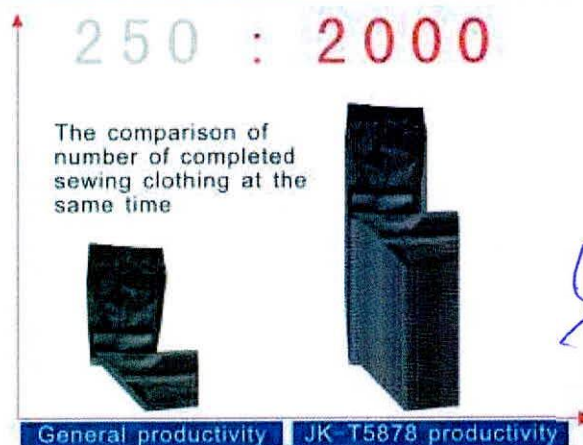
9 Sandwich type feeding mechanism

Smooth fabric is better to adopt plate feeding mechanism (Sandwich type feeding mechanism).



The amazing improvement of quality and rise of quantity

- The efficiency ratio is top to 8: 1
- Save about 100,000 yuan equal to 7 persons' salary per year
- Save about 10,000yuan equal to 7 lockstitch sewing machine
- Save about 10,000yuan of electric power changes of 7 lockstitch sewing machine each year
- Save 5,000 yuan of space and management expenses
- The improvement of quality makes the product price rise by 10%-15%



Model and technical parameters of pocket melting machine

The model of pocket melting machine

Model	Pocket type	Needle positioning
JK-T5878-68	Parallel double welt pocket, parallel single welt pocket which can sewing pocket with flaps	8-20 mm (standard: 10mm)
JK-T5878-78	Parallel double welt pocket, parallel single welt pocket which can sewing pocket with flaps and slant flaps	8-20 mm (standard: 12 mm)

The technical parameters of pocket melting machine

Model	JK-T5878-68	JK-T5878-78
Needle positioning	8-24mm (standard10mm)	8-24mm (standard12mm)
Tenser sewing stitches/direct sewing stitches/reverse feed sewing stitches	0.5~1.5mm/2.0~3.5mm/1.0~3.5mm	
Number of reinforcement stitches(reverse feed stitches/tenser sewing stitches)	0~10	
side cutting devicesewing length	20~240mm	
sewing speed	2000~3000rpm	
supplied language	Chinese, english	
Production efficiency	2000个/1800个/8H	
Program number	50	
Number of cycle program	6	
Location LED	4	
needle	MTX190	MRX35
Supply voltage	220V	
Barometric pressure	0.6Mpa	

JACK-T5878 Automatic pocket welding machine series

Take away your troubles and leave you our sincerity



Shape your course within 66hours after your telephone.

- Supply excellent products
- Design of manufacture process
- Fast and in-time after sale service
- Manufacture and managing project
- Diagnosis of collocating sewing equipment
- Information of apparel manufacture



- SMILE
- SATISFY
- SINCERE
- STANDARD
- SPEED
- STEADY



You will not be informed if the file has been revised.
Please set sample as standard.

Edition of December,2011

新杰克缝纫机股份有限公司
NEW JACK BEWING MACHINE CO.,LTD.

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Special line for VIP: 400-8876-858
<http://www.chinajack.com>



M1 Series

Direct-drive, High-speed, Overlock / Safety Stitch Machine

The maximum sewing speed of the M1 series is 6,500sti/min.

M1-SF type



M1-424SF

Features

- The direct drive system has been adopted.
- Both the control box and the operation panel are integrated with the machine head.

M1-NS type



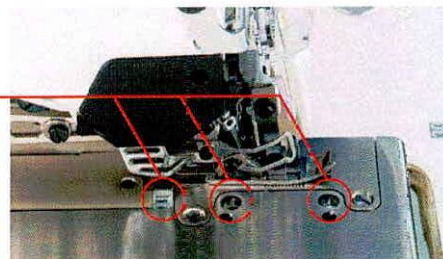
M1-424NS

3-point sensor auto thread trimmer

M1-SF type

The M1-SF type sewing machine is equipped with a 3-point sensor auto thread trimmer. This prevents the operator from accidentally cutting the cloth.

Sensor



LED hand light

The illuminance of the LED hand light can be adjusted in 2 steps for the SF type. (NS type is on / off). It can be adjusted to the illuminance to help the operator to easily carry out work around the needle, thereby helping increase work efficiency.

M1-SF type M1-NS type



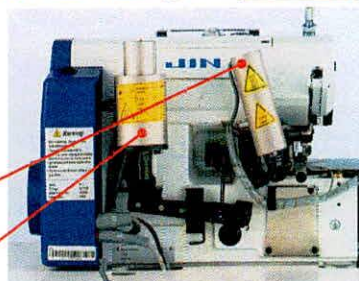
Chain-off thread trimmer Solenoid type

M1-SF type

Auto lifter Solenoid type

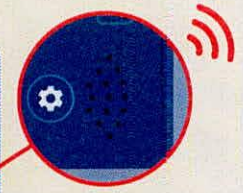
Chain-off thread trimmer

Auto lifter



Operation panel and control box are integrated with the machine head

M1-SF type



Speaker

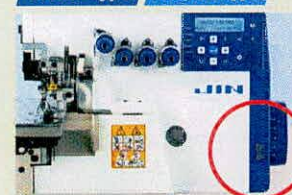
Voice guidance for assisting the operator

This sewing machine is provided as standard with the voice guidance.

M1-NS type



M1-SF type M1-NS type



USB Port

Multi function USB connector

Since the USB port is provided as standard for the control box, software can be upgraded with ease.

6

20

SUBCLASS MACHINE LIST

Seams	Model No.	Materials	Number of needles	Number of threads	Needle gauge (mm)	Overedging width	Number of feed dog rows	Stitch length (mm)	Bottom differential/feeder ratio	Presser tilting amount (mm)	Needle system	Max sewing speed (sti/min)	Remarks	
1-needle overlock For runstitching in medium-weight material														
	M1-304NS/SF	L~M	1	3	—	4.0	3	3.8	1:0.7~1:2	5.0	DCx27 #11	6,500		
2-needle overlock For runstitching in medium-weight material														
	M1-424NS/SF	L~M	2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.0	DCx27 #11	6,500		
Safety stitching For runstitching in medium-weight material														
	M1-534NS/SF	L~M	2	5	3.0	4.0	3	3.8	1:0.7~1:2	5.0	DCx27 #14	6,500		
M1-556NS/SF	5.0				6.0									
M1-634NS/SF	3				6	3.0+2.0								4.0
M1-654NS/SF						5.0+2.0								

Sewn product pictogram



OPTION DEVICE

<For SF Type>

Chain-off thread suction device (Blower fan motor type): JINBFX5DXFZZ
 Chain-off thread suction device (Pneumatic type): JINBF889UT-DCFZJ-1

SPECIFICATIONS

Model name	M1-304NS M1-304SF	M1-424NS M1-424SF	M1-534NS M1-534SF	M1-556NS M1-556SF	M1-634NS M1-634SF	M1-654NS M1-654SF
Stitch type	1-needle overlock	2-needle overlock	Safety stitching			
Max. sewing speed	6,500 sti/min*					
Stitch length	3.8 mm					
Needle gauge (mm)	—	2.0	3.0	5.0	3.0+2.0	5.0+2.0
Overedging width (mm)	4.0			6.0	4.0	
Needle bar stroke	23.0 mm					
Needle	DCx27 #11		DCx27 #14	DCx27 #18	DCx27 #14	
Max. lift of the presser foot	5.0 mm					

*sti/min is the abbreviation for "stitches per minute"
 *M1-SF type is equipped with Sensor control / Tape cutter / Auto-lifter.

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

Stitch type	U.S.A	Code
1-needle, 3 thread overlock	504	3
2-needle, 4 thread overlock	514	4
2-needle, 5 thread safety stitch	516	5
3-needle, 6 thread safety stitch	—	6

Chain-off thread trimmer/ auto lifter	Control box	Code
Not provided	without Chain-off thread trimmer	NS
Solenoid type	with Chain-off thread trimmer	SF

Needle gauge (mm)	Overedging width (mm)	Feed dog	Code
—	4.0	3-row	04
2.0	4.0	3-row	24
3.0	4.0	3-row	34
3.0+2.0	4.0	3-row	34
5.0+2.0	4.0	3-row	54
5.0	6.0	3-row	56

*M1-534 is Needle gauge 3.0mm.
 *M1-634 is Needle gauge 3.0 + 2.0mm.

M 1 -

JUKI AMERICA, INC.

8500 NW 17TH STREET, SUITE 100, DORAL, FL 33126-1035, U.S.A.
 PHONE: (1) 305-594-0059 FAX: (1) 305-594-0720
 http://www.juki.com

* Specifications and appearance are subject to change without prior notice for improvement.
 * Read the instruction manual before putting the machine into service to ensure safety.

NOVEMBER, 2020 Printed (TN)

L1D Series

Direct-drive, High-speed, 1-needle, Lockstitch Machine with Automatic Thread Trimmer

Energy-saving servomotor is installed in the direct-drive style.



Operation panel and control box are integrated with the machine head

The sewing machine has been integrated with the operation panel and the control box for ease of use. All of the L1D series adopt the direct drive system. As a result, the sewing machine starts up swiftly and promises increased stop accuracy, thereby demonstrating improved thereby demonstrating improved responsiveness.



• Direct-drive type

Since the sewing machine has no V-belt, the operator needs neither to clean up shavings from the V-belt, nor adjust the V-belt tension.

• USB port

The L1D series is equipped as standard with a USB port that can be used to charge smartphones, etc.

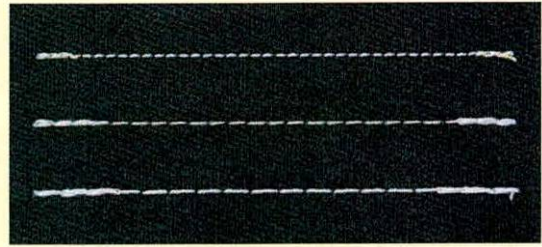
• Voice guidance for assisting the operator

This sewing machine is provided as standard with the voice guidance.



Sewing mechanism that demonstrates outstanding responsiveness to materials to be sewn.

By thoroughly in modifying the sewing mechanisms, the machine flexibly responds to various kinds of materials and produced beautiful seams of consistent quality.



LED hand light

Illuminance of the LED hand light is adjustable in five levels. It can be adjusted to the illuminance to help the operator to easily carry out work around the needle, thereby helping increase work efficiency.

SPECIFICATIONS

Model name	L1D-M	L1D-H
Application	Medium-weight	Heavy-weight
Max. sewing speed	5,000sti/min*	3,500sti/min*
Max. stitch length	5mm	
Lift of the presser foot	By hand: 5.0mm / By knee: 13mm	
Needle	DB×1 (#14) #11-#18	DP×5 (#21) #16-#21
Nipper	provided	
Automatic foot lifter	provided	
Lubrication	Automatic	
Lubricating oil	JUKI MACHINE OIL 7 (equivalent to ISO VG7)	
Voice guidance	with voice guide	
Power consumption	940VA (Main motor output 550W)	

* sti/min is the abbreviation for "stitches per minute"

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

Machine head & Control box

L1D -

Application	Code	Power supply	Code
Medium-weight	M	3-phase 200-240V	A
Heavy-weight	H	Single-phase 110V	L

JUKI AMERICA, INC.

8500 NW 17TH STREET, SUITE 100, DORAL, FL 33126-1035, U.S.A.
 PHONE: (1) 305-594-0059 FAX: (1) 305-594-0720
<http://www.juki.com>

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 * Read the instruction manual before putting the machine into service to ensure safety.

MARCH, 2021 Printed (TN)



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LBHS-1790 系列

LBHS-1790S 高速电子平头锁眼机

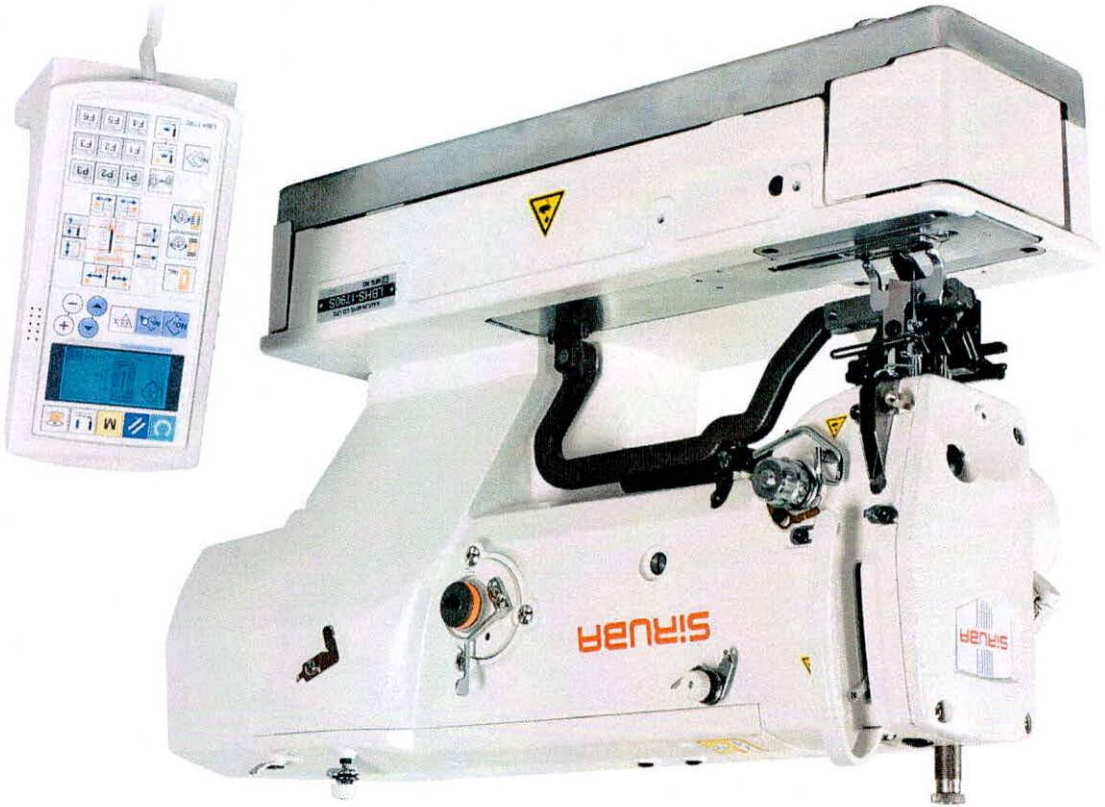
Computer-controlled, High-speed, Lockstitch Buttonholing Machine

LBHS-1795S 长压脚高速电子平头锁眼机

Long presser foot Computer-controlled, High-speed, Lockstitch Buttonholing Machine

LBHS-1792K 针织专用高速电子平头锁眼机

For Knit material Computer-controlled, High-speed, Lockstitch Buttonholing Machine



SIRUBA

銀箭牌
 WWW.SIRUBA.COM

BUTTONHOLING MACHINE

LBHS

179 □

□

机种别
Model

高速电子平头锁眼机
Computer-controlled,
High-speed, Lockstitch
Buttonholing Machine

压脚规格
Work clamp foot

- 0 5mm X 35mm
标准/ Standard
- 2 5mm X 35mm
针织布专用/ For Knit
- 5 5mm X 120mm
加长型/ Long type

适用布料
Sewing Material

- S 标准规格
Extra small, Standard
- K 针织布规格
For Knit



优越的性能

循环缝制 · 连续缝制

- 循环缝制
可以登录20种的程序 · 每个程序最大可以储存15个花样。
- 连续缝制
多个花样可以在不抬起压脚的情况下连续进行缝制。能够登录20种程序 · 每个程序可以最大储存6个花样。
(必须交换选购件的零件)

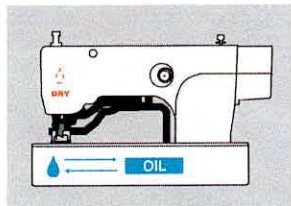
Excellent Performance

Cycle sewing · Continuous sewing

- Cycle Sewing
20 different programs can be registered, and as many as 15 different patterns can be stored in one program.
- Continuous Sewing
The machine is able to continuously sew many different patterns without requiring the work clamp foot to be lifted. As many as 20 programs can be registered, and 6 different patterns can be stored in one program. (Related parts need to be exchanged for optional ones.)

高速，干净

- 最快缝制速度4,200sti/min，一般速度3,600sti/min
- 通过先进的无油技术，除旋梭部分以外实现无供油。消除因为油对产品产生的污染



High Speed and Clean

- Max. 4,200sti/min, Normal 3,600sti/min substantially decreased.
- Advanced dry-head technology, no lubrication is required except for the hook section. This eliminates oil stains on the sewing product.

所有的驱动装置实现电子控制

- 送布、送针、上切线、下切线、切布刀、压脚抬升装置等全部实现电子化控制
- 所有的调整数值数字化，通过操作面板可以进行设定、储存

All drive mechanism is electronically

- An electronic control feature has been adopted for the material feed mechanism, needle rocking mechanism, needle thread trimming mechanism, bobbin thread trimming mechanism, cloth cutting knife mechanism and presser bar lifting mechanism.,
- All adjustment values are entered as data. They can be set or stored in the memory on the operation panel.

多种踏板功能

- 标准配置了脉冲马达式自动抬压脚装置，减轻操作工的疲劳。1次踏板 / 2次踏板的切换，方便定位可以中途停止
- 压脚抬升高度可以任意设定。带有逆回转针功能，压脚最大可以抬升17mm

Many functions of the pedal

- The machine is provided as standard with auto-lifter driven by a stepping motor. This helps reduce the operator's fatigue. As for the pedal, 1-pedal and 2-pedal modes can both be changed over and the intermediate stop, which facilitates positioning of the sewing product, can be specified.
- The work clamp foot lift can be set as desired. The reverse-rotation needle-up function offers a maximum work clamp foot lift of 17mm.

多种踏板功能

Explanation of pedal motion

踏板动作 Pedal motion	踏板样式 Pedal type		
	2踏板 2-pedal	1踏板(中间位置无) 1-pedal (without intermediate position)	1踏板(中间位置有) 1-pedal (with intermediate position)
初期位置 Initial position	②中间位置 ②Intermediate position	①最高位置 ①Maximum position	①最高位置 ①Maximum position
缝制品设置 Setting of sewing product	根据左踏板踏入量压脚抬升、左踏板归位下降 →③缝制位置 Presser goes up as high as pedal toe to down amount of the left side pedal. Presser comes down when the left side pedal is depressed. →③Sewing position	右踏板1段 →③缝制位置 The first step of the right side pedal →③Sewing position	右踏板1段 →②中间位置 ↓ 右踏板2段 →③缝制位置 The first step of the right side pedal →③Intermediate position ↓ 右踏板3段 →③缝制位置 The second step of the right side pedal →③Sewing position
缝制开始 Start of sewing	右踏板踏入 The right side pedal is depressed	右踏板2段 The second step of the right side pedal	右踏板3段 The third step of the right side pedal
缝制结束 End of sewing	②到中间位置为止 压脚抬升 Presser automatically goes up to intermediate position	①最高位置为止 压脚抬升 ①Presser automatically goes up to maximum position	①最高位置为止 压脚抬升 ①Presser automatically goes up to maximum position
压脚位置 Work clamp position			

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Handwritten blue scribble.

电子线张力调整装置

- 对应各种缝制条件（线、面料、缝制速度等）面线的张力通过操作面板可以对平行部分·套结部分分别进行设定·并保存数据
- 平行部分·套结部分通过切换面线张力，得到优美的缝制形状。此外对于防止断线也有很大的效果（必须交换选购件的零件）
- 缝制开始、缝制结束可以设定面线张力，可以防止缝制开始时的脱线及线头散开等现象的发生
- 打底缝的张力也可个别进行设定



Electronic thread tension control system

- Needle thread tension for sewing parallel and bartacking sections of buttonholes can be separately controlled through the operation panel and stored in memory according to various sewing conditions (e.g., type of thread, type of material and sewing speed).
- The machine is able to change the needle thread tensions at the parallel and bartacking sections of the buttonhole, to produce a beautiful buttonhole shape. This capability helps greatly in preventing thread breakage.
- Needle thread tension is activated at the beginning and end of sewing. This prevents unthreading of the needle thread, and thread fraying that is likely to occur at the beginning of sewing.
- Thread tension for basting stitching can be specified separately.

具有明显效果的打底缝机能

打底缝机能在缝制针织等有伸缩性的面料时，有很大效果。打底缝：由于面线被确实的卷入不会出现松线。可以缝制9圈

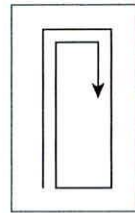


没有打底缝
(锁眼后·面料朝纵向拉伸)
Without basting stitch



有打底缝
With basting stitch

(The state in which the material is stretched in the lengthwise direction after buttonholing)



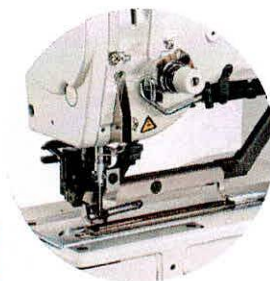
打底缝
Basting stitch

Basting stitch mechanism is effective for beautiful shape making

The basting stitch is effective on elastic materials such as knits. Basting stitch: Since the needle thread is tucked in without fail, it will never jut out of the buttonhole seams. Basting stitch can be sewn by 9 rounds.

装备了切刀多次落刀功能

- 装备了切刀多次落刀功能，所以尺寸发生变换时也不需要更换切刀。小批量生产时锁眼尺寸发生变化或者缝制不同尺寸的锁眼时，切刀对应锁眼的尺寸，自动设定落刀次数。
- 双向电磁阀切刀机构，防止落刀不良与切刀回刀不良。另外，切刀压力可依布料性质调整
- 缝制最大尺寸41mm。搭配加长型压脚可达120mm。除了可以缝制儿童座椅安全带的锁眼缝制外，Polo衫（连续2个锁眼的缝制）等也能使用。



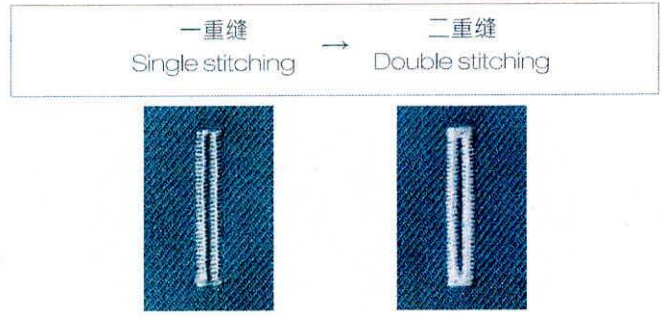
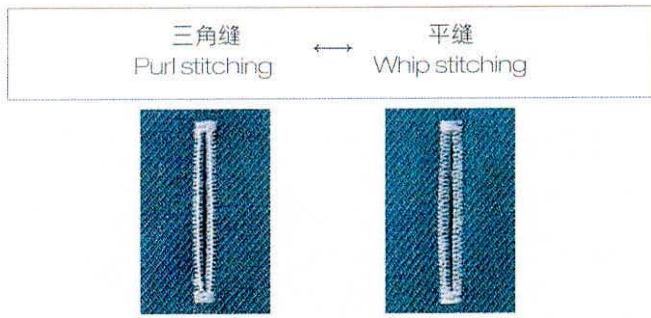
120mm用压脚
120mm buttonhole

The machine is equipped with a multiple knife-dropping function.

- With the multiple knife-dropping function, it is no longer required that the knife be changed at the time the buttonhole size is changed. The number of knife dropping times can be automatically set according to the buttonholing size in cases where the buttonhole size is frequently changed for small-lot productions or during the cycle sewing of buttonholes that are different in size.
- The double-acting solenoid type knife mechanism is free from the faulty dropping/returning of the knife. In addition, the knife pressure can be changed according to the material to be sewn.
- The knife supports sewing lengths of 41mm at the maximum. With the long type presser foot, knife mechanisms for 120mm are optionally available. Besides long buttonholes such as belt holes in car seats. In addition, it is applicable to the sewing of buttonholes in Polo shirts (continuous sewing of two buttonholes), etc.

简单切换缝制的设定

Sewing settings can be easily changed



(三角缝与平缝的切换·必须要变更梭壳的穿线及底线的张力。)
 (For a changeover between purl stitch and whip stitch, threading of bobbin, as well as the bobbin thread tension need to be changed.)

二重缝在套结部分是交叉的·因为在平行部分也能进行二重缝·所以套结部分的线迹会变得柔软·循环一周和循环两周的缝制幅度可以进行调整
 need to be changed.)

- For double stitching, the bartacking section is skipped and only the parallel sections are sewn twice. This prevents any excessively tight finishes in the bartacking section of the buttonhole.
- First- and second-round stitches can be sewn using different stitch widths.

选配

OPTIONS

切刀 宽幅 Knife size	切布切刀 Cloth cutting knife		切布刀·压脚 Cloth cutting knife, Work clamp				压脚 Work clamp foot				
	型号 Part No.	Mark	摆幅5mm用 For stitch width 5mm		摆幅6mm用 For stitch width 6mm		编号 (类型) Part No. <Type>	1790 S	1792 K	编号 Part No.	1790 S
			LBHS-1790S (标准) (standard)	LBHS-1792K (针织用) (for knits)	LBHS-1795A (标准) (standard)	LBHS-1790S (标准) (standard)					
6.4mm (1/4")	BL724AJK	A	P570CJK (6.4~19.1mm) <1> (4x25mm)	P576JK (6.4~19.1mm) <1> (4x25mm)	P575AJK (5x120mm)	P573JK (6.4~31.8mm) <3> (6x41mm)			P574JK		
9.5mm (3/8")	BL724BJK	△									
11.1mm (7/16")	BL724CJK	C									
12.7mm (1/2")	BL724DJK	⊙									
14.3mm (9/16")	BL724EJK	E									
15.9mm (5/8")	BL724FJK	△									
17.5mm (11/16")	BL724GJK	G									
19.1mm (3/4")	BL724HJK	H									
22.2mm (7/8")	BL724JK	I	P571CJK (6.4~25.4mm) <2> (5x35mm)	P572JK (6.4~25.4mm) <2> (5x35mm)							
25.4mm (1")	BL724JK	△									
31.8mm (1-1/4")	BL724KJK	K	P574CJK (6.4~31.8mm) <3> (5x41mm)	P577JK (6.4~31.8mm) <3> (5x41mm)							

⊙本体装 △附属品 (LBH-1790AS用) ⊙Factory installed on machine △Supplied as an accessory (For LBH-1790S)

针板

Throat plate

摆幅 For needle throwing width			
	标准 (S) Standard (S)		针织用 (选购) For Knits (K)
5mm	E201AJK (S5: 1.4x6.2mm)	⊙	E201BJK (1.2x6.2mm)
6mm	E202AJK (S6: 1.4x7.4mm)		E202BJK (1.2x7.4mm)

名称 Designation	型号 Part No.	品名 Description
長壓腳 (最大 120mm 車縫長度) Work clamp (For sewing length of 70 mm, 120mm)	P574JK	Work clamp foot 120 (asm.)
	P575AJK	Work clamp 120
	BF750JK	Work clamp arm 120
	BF749JK	Cloth feeding plate 120
	BF747JK	Close cam 120
	BF748	Lifting plate 120
	SM539 (2 pcs.)	Screws
	P567JK-2 (2 pcs.)	Screws

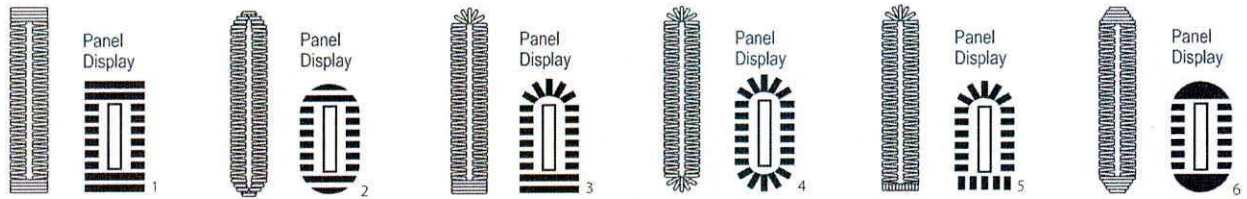
规格

SPECIFICATIONS

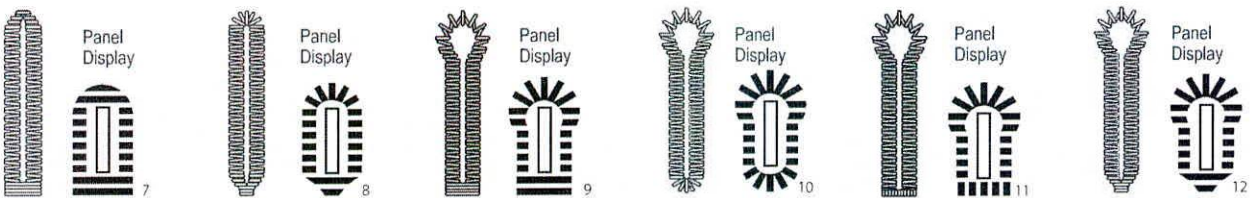
缝制速度 Sewing speed	Max. 4,200sti/min, Normal 3,600sti/min
针杆行程 Needle bar stroke	34.6mm
切布刀尺寸 Size of cloth cutting knife	6.4 ~ 31.8mm (1/4" ~ 1-1/4")
套结宽幅 Bartacking width	Max. 5.0mm
锁眼长度 Buttonhole length	最大41mm (选购件: 120mm) Max. 41mm (optional: 120mm) LBHS-1795: 120mm
针振动分解能 Precision of needle throwing mechanism	0.05mm
面线张力 Needle thread tension	电子夹线器 (电子线张力调整器) Active tension (electronic thread tension control system)
针数 Number of stitches	锁眼尺寸 · 根据缝制自动计算 Automatically computed from the size of the buttonhole and stitch pitch
使用机针 Needle	DPx5 (#11J) #11J ~ #14J
使用旋梭 Hook	DP类型全回转旋梭 DP type, full-rotary hook
压脚抬升量 Lift of the work clamp	14mm (逆转针上升时17mm) (17mm by the reverse-rotation needle-up function)
自动抬压脚 Auto-lifter	标准装备 (脉冲马达式) Provided as standard (stepping motor type)
针摆动驱动方式 Needle throwing system	脉冲马达驱动 Stepping motor
送布驱动方式 Cloth feeding system	脉冲马达间隔送布 Intermittent feed by stepping motor
切布刀驱动方式 Cloth cutting knife system	双向电磁铁 By double-acting solenoid
标准花样数 Number of standard patterns	30 patterns
可储存花样数 Number of patterns that can be input	Max. 99 patterns
底线卷线装置 Bobbin thread winder	机头内建式 Built-in the machine head
头部驱动装置 Machine head drive system	小型AC伺服马达 (直接驱动方式) Compact AC servomotor (direct-drive system)
电源/耗电量 Power requirement/ Power consumption	单相220V, 230V, 240V, 三相200 ~ 240V/ 600VA Single-phase 220V, 230V, 240V · 3-phase 200 ~ 240V/600VA
供油方式 Lubrication	仅旋梭部微量供油 Only the hook section needs a minute-quantity lubrication.
使用油 Lubricating oil	旋梭部: New Defrix Oil No.1 (ISO VG7相当) Hook: New Defrix Oil No.1 (equivalent to ISO VG7)
重量 Total weight	112kg

STANDARD SEWING PATTERN LIST

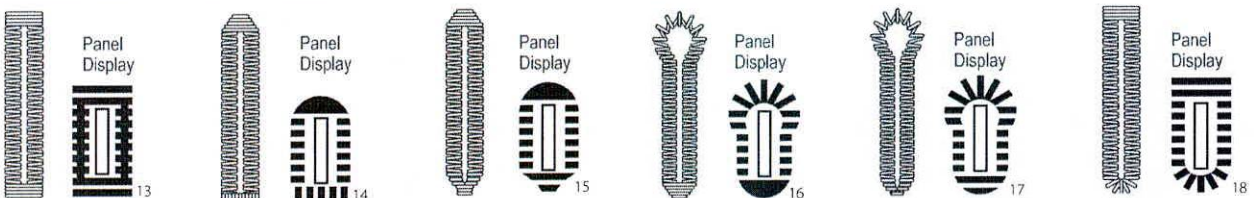
- | | | | | | |
|----------------------------|---------------------------|-------------------------------------|-----------------------------|--|--------------------------------|
| 1 角型
Square Type | 2 圆型
Round Type | 3 辐射角型
Radial Square Type | 4 辐射型
Radial Type | 5 辐射直线加固型
Radial Straight Bar-tacking Type | 6 半月型
Semilunar Type |
|----------------------------|---------------------------|-------------------------------------|-----------------------------|--|--------------------------------|



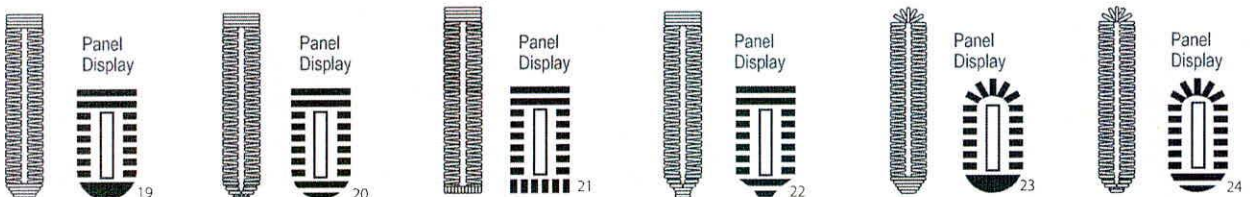
- | | | | | | |
|-----------------------------------|--|---------------------------------------|---|---|--|
| 7 圆角型
Round Square Type | 8 辐射流动加固型
Radial Taper Bartacking Type | 9 圆头扣眼角型
Eyelet Square Type | 10 圆头扣眼辐射型
Eyelet Radial Type | 11 圆头扣眼直线加固型
Eyelet Straight Bar-tacking Type | 12 圆头扣眼流动加固型
Eyelet Taper Bar-tacking Type |
|-----------------------------------|--|---------------------------------------|---|---|--|



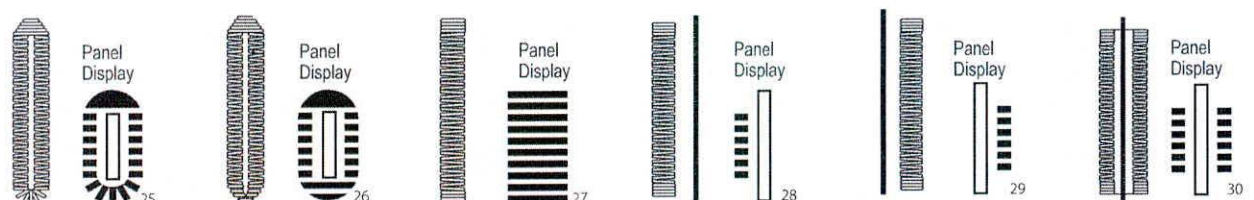
- | | | | | | |
|--|--|---|--|---------------------------------------|--------------------------------------|
| 13 直线角型
Square Straight Type | 14 半月直线加固型
Semilunar Straight Bar-tacking Type | 15 半月流动加固型
Semilunar Taper Bar-tacking Type | 16 圆头扣眼半月型
Eyelet Semilunar Type | 17 圆头扣眼圆型
Eyelet Round Type | 18 角辐射型
Square Radial Type |
|--|--|---|--|---------------------------------------|--------------------------------------|



- | | | | | | |
|---|------------------------------------|--|---|--|-------------------------------------|
| 19 角半月型
Square Semilunar Type | 20 角圆型
Square Round Type | 21 角直线加固型
Square Straight Bar-tacking Type | 22 角流动加固型
Square Taper Bar-tacking Type | 23 辐射半月型
Radial Semilunar Type | 24 辐射圆型
Radial Round Type |
|---|------------------------------------|--|---|--|-------------------------------------|



- | | | | | | |
|--|--|------------------------------|---|--|---|
| 25 半月辐射型
Semilunar Radial Type | 26 半月圆型
Semilunar Round Type | 27 加固缝
Bar-tacking | 28 加固右切断
Bar-tacking, Right Cut | 29 加固左切断
Bar-tacking, Left Cut | 30 加固中央切断
Bar-tacking, Center Cut |
|--|--|------------------------------|---|--|---|



Handwritten mark resembling a stylized 'A' or '4'.

Handwritten mark resembling a stylized '6'.

Handwritten mark resembling a stylized '9'.

Handwritten mark resembling a stylized '20'.

4.

5
6
7

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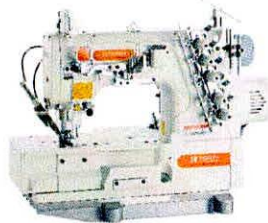
PRODUCTS : By Models

- [OVERLOCK](#)
- [INTERLOCK](#)
- [C007J/JD](#)
- [S007K/KD](#)
- [F007J/JD](#)
- [F007K/KD](#)
- [TABLE](#)
- [MOTORS](#)
- [Device List](#)
- [DOUBLE CHAINSTITCH](#)
- [LOCKSTITCH](#)
- [COMPUTER CONTROL](#)
- [BAR TACKING](#)
- [BUTTON-HOLING](#)
- [FEED-OFF-THE ARM](#)
- [ZIG-ZAG-STITCHING](#)
- [CUTTING MACHINE](#)
- [HOUSE HOLD](#)
- [PORTABLE BAG CLOSER](#)

By APPLICATIONS

F2

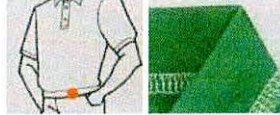
Model	2	4	4.0	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000
F007K-W122-240/FHA	2	4	4.0	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000
F007K-W122-248/FHA	2	4	4.8	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000
F007K-W122-356/FHA	3	5	5.6	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000
F007K-W122-364/FHA	3	5	6.4	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000
F007KD-W122-240/FHA	2	4	4.0	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000
F007KD-W122-248/FHA	2	4	4.8	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000
F007KD-W122-356/FHA	3	5	5.6	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000
F007KD-W122-364/FHA	3	5	6.4	1:0.5~1:1.3	1.6~4.2	5	UY128GAS#10	6000



DESCRIPTION

GENERAL MEDIUM MATERIAL SEAMING/BOTTOM HEMMING

Regular cover stitching, can be attached with hemming set for various sewing. Such as plain seaming and bottom hemming for underwear, sportswear etc. (For medium material)



OPTION

DEVICE	MOTOR			TABLE
	Model	Clutch	Servo	
.UTG .UTH .UTJ .UTK	F007K	T32xxHx	T72xx T74xx	F007K-T
	F007KD	-	TA401xx T6400xx	

- [Feature](#)
- [FAQ](#)
- [Parts Download](#)

STANDARD



FHA (K) HEMMING DEVICE

Suitable for the bottom hemming of T-shirt, underwear, cuff of children's garment...etc. Be able to adjust the width of hemming set to fit the demands, easy operation

Available Model:
F007K-W121, F007KD-W121
F007K-W122, F007KD-W122
F007K-W123, F007KD-W123
F007K-W162, F007KD-W162

Self-installation : Y

PRODUCTS : By Models

[Home](#)

OVERLOCK

[700Q](#)

[700QD](#)

[700K/Qe](#)

[700UX](#)

[700KS/KST](#)

[700FS](#)

[700DFT/DRT](#)

[TABLE](#)

[MOTORS](#)

[配件列表](#)

INTERLOCK

[DOUBLE CHAINSTITCH](#)

[LOCKSTITCH](#)

[COMPUTER CONTROL](#)

[BAR TACKING](#)

[BUTTON-HOLING](#)

[FEED-OFF-THE ARM](#)

[ZIG-ZAG-STITCHING](#)

[CUTTING MACHINE](#)

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[CLOSER](#)

[CHAIN STITCH](#)

[POST-BED](#)

[LOCKSTITCH MACHINE](#)

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[EMBROIDERY](#)

[MACHINE](#)

[AUTOMATIC SYSTEM](#)

By APPLICATIONS

K9

[CLOSE X](#)

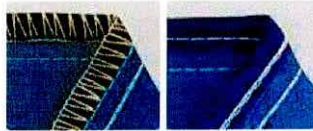
757K-516M2-35/PS	2	5	3	5 8	0.7-2	3.6	6	DCX27#14	7000	
757K-516M2-55/PS	2	5	5	5 10	0.7-2	3.6	6	DCX27#14	7000	
757K-401M2-50/TA	2	4	5	- -	0.7-2	3.6	6	DCX27#14	7000	
757Qe-516M2-35/PS	2	5	3	5 8	0.7-2	3.6	6	DCX27#14	7000	
757Qe-516M2-55/PS	2	5	5	5 10	0.7-2	3.6	6	DCX27#14	7000	
757Qe-401M2-50/TA	2	4	5	- -	0.7-2	3.6	6	DCX27#14	7000	



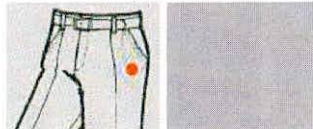
DESCRIPTION

POCKET BINDING

/PS To insert an extra tape to cover on the edge of pocket then by safety stitching for strengthening the pocket seaming. Suitable for high quality trouser.
Remark : Standard binder for tape width is 3/8"(9.5mm)



/TA Two needle two chainstitches. Tape binding by two chainstitches on the edge of pocket of high quality trouser.
Remark : Standard binder (tap width 24mm/finish width 6.4)



OPTION

DEVICE
EC,FG

Features
FAQ
Partlist

高效、穩定、經濟、實用
Efficient, Stable, Economical,
and Practical



BT430A-01

f.
b
g

BT SERIES

BT430 电子套结机
Electronic Bartacking Machine

BT438 电子钉扣机
Electronic Button Sewing Machine

BT530 套结钉扣两用机
Electronic Bartacking/ Button
Sewing 2-in-1 Machine

BT630 小型花样机
Small Area Pattern
Sewing Machine



BT630A

g

BT SERIES

Electronic High-speed Lockstitch Bartacking / Button Sewing/ Small Area Pattern Sewing Machine

BT

430

A

-

01

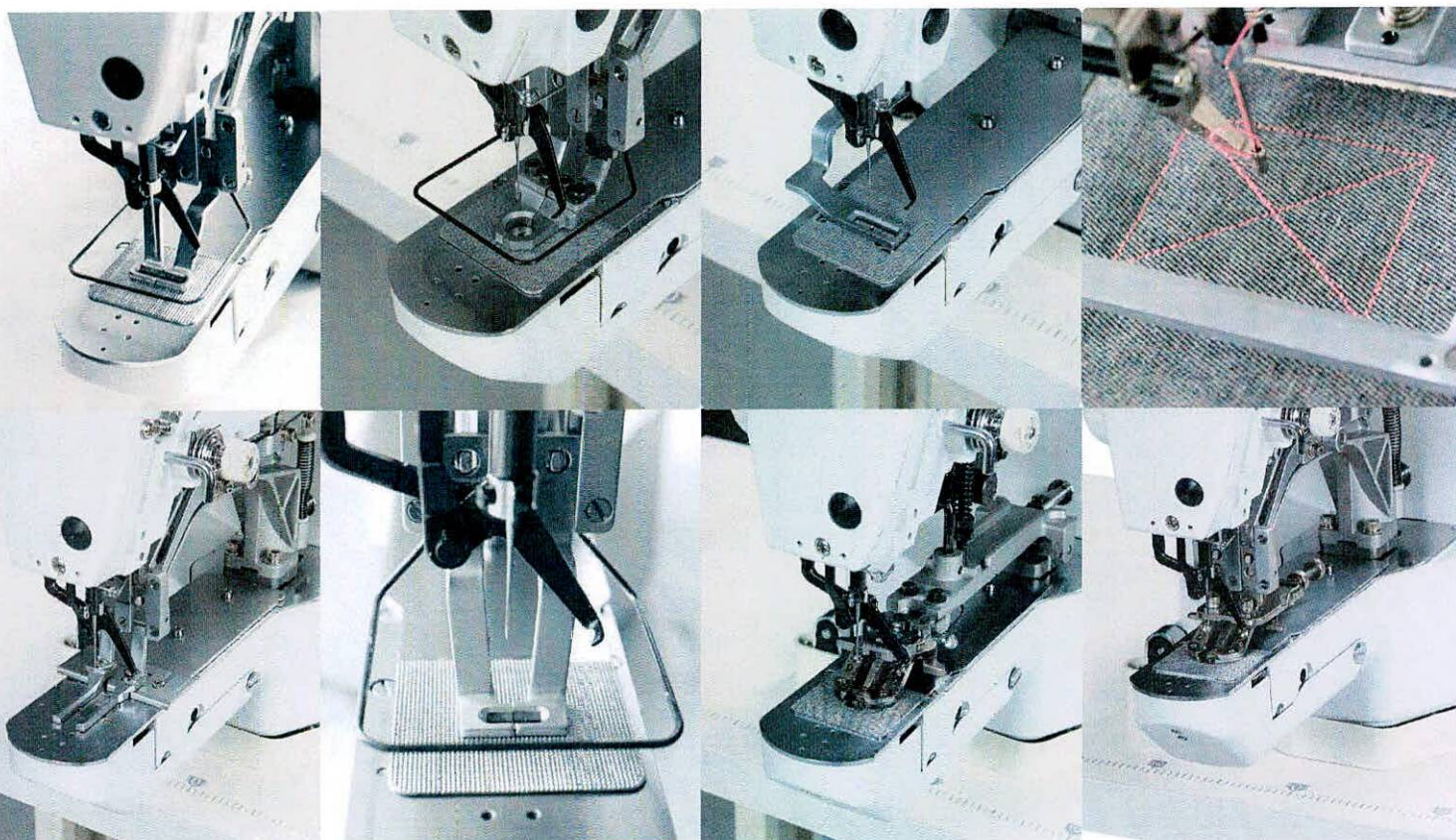
版本别
Generation

机种别
Model

430	套结 Bartacking
438	钉扣 Button sewing
439	立扣 Shank Button
530	2合1 套结/钉扣 2-in-1 Bartacking/ Button
630	小型花样机(6X8) Small Pattern Sewing (6X8)

车缝应用
Sewing Application

01	标准 Standard
02	厚料 Heavy material
03	帽眼 Radial tacking
05	裤耳 Belt loop
06	松紧带拼接 Elastic Band Joining
07	针织 Knits material

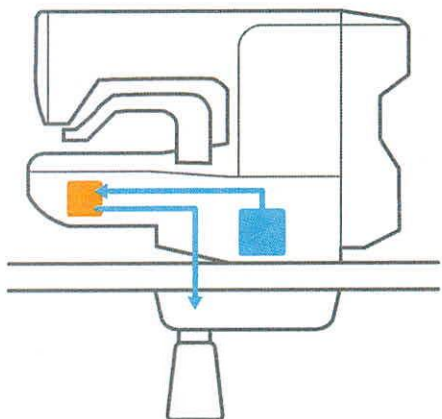


无油机构设计

采用DLC 针棒, 挑线机构轴承设计, 以固态油脂润滑, 有效防止面料油污问题

Oil-free Mechanism Design

With DLC needle bar, thread take-up lever's bearing design, and grease lubrication, it avoids the problem of oil stain.

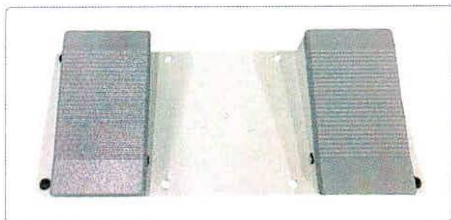


双踏板模式

支持双踏板操作模式, 缝制特殊产品时, 定位更容易

Dural Pedal Mode

Support double pedal mode for special sewing operation. It makes the material positioning easier.



操作面板内建USB埠

以USB 内存进行图形数据储存, 方便快捷

Control Panel with Built-in USB port

It is easy and convenient for Pattern input by USB memory



适用范围大

中厚料规格, 可以改进挑线行程, 提高线迹稳定度, 扩大厚料缝制性能

Wider Range of Sewing Application

For heavy material, with thread take-up lever's stroke changing, it makes the stitches stable and upgrades the sewing performance.

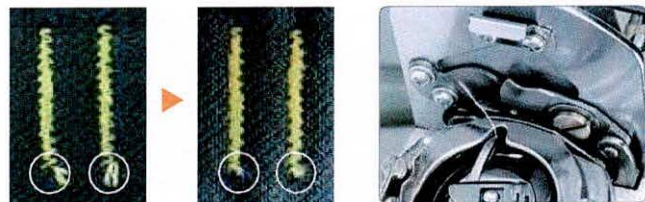


短线头设计

改进切线结构, 在针孔最近点线, 使余线长度变短, 减少修线工作

Short Thread End Design

Improving the thread trimming mechanism to cut the thread at the nearest spot from the needle. It shortens the thread end and reduces the finishing job.



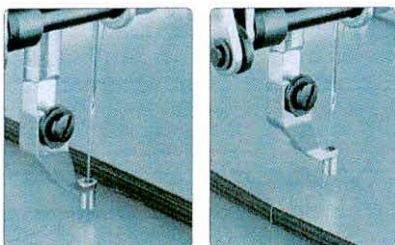
BT630A

均匀稳定的收线

由于间歇压脚提升量可以改变, 当裁片厚度变化时, 不会产生压力过大或不足的问题, 确保在低张力下仍可稳定收线,

Consistent and Stable Thread Tightness

As the stepping presser foot's height can be changed, no problem of excessive or insufficient pressure with the sewing material thickness changing, it makes the stable thread tightening.

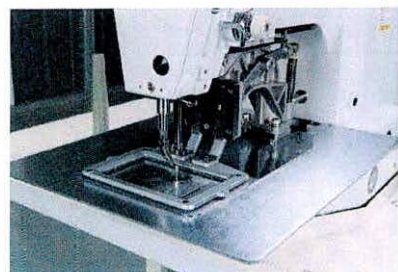


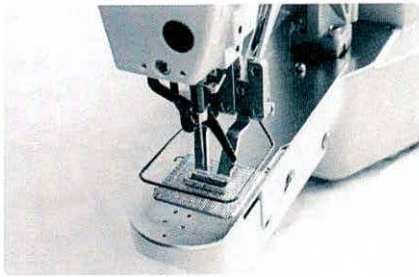
均匀的大压脚压力

可对大压脚角度进行调节, 使得四周压力均衡, 确保缝制物稳定

Dural Pedal Mode

Support double pedal mode for special sewing operation. It makes the material positioning easier.

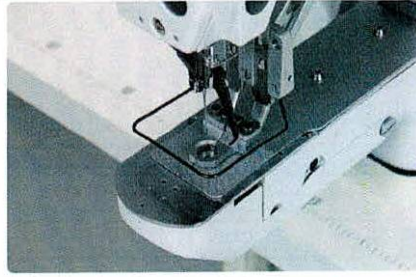




BT430A-01 / 02

01 标准
Standard

02 厚料
Heavy material



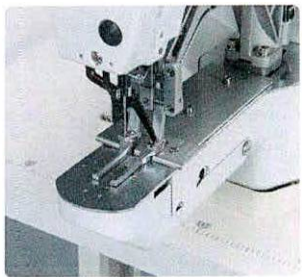
BT430A-03

帽眼
Radial tacking



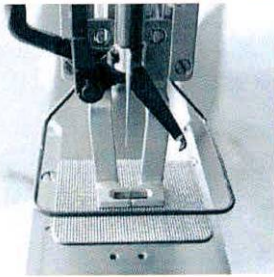
BT430A-05

裤耳
Belt loop



BT430A-06

松紧带拼接
Elastic Band Joining



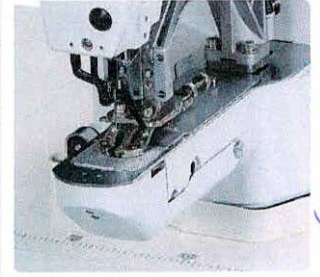
BT430A-07

针织
Knits material



BT438A

钉扣
Button sewing



BT530A

两用型 套结/钉扣
2-in-1 Bartacking/ Button sewing

出厂时为套结机, 钉扣套件
附在配件盒中, 用户可以操作
面板切换车缝模式

Bartacking is the standard
setting, while the button
sewing kit is included.
Customer can change the
sewing mode by control
panel.



BT630A

小型花样机(8X6)
Small Area Pattern Sewing (8X6)



代号 Code	BT430A						BT438A	BT530A	BT630A
	01	02	03	05	06	07			
用途 Application	标准 Standard	厚料 Heavy material	帽眼 Radial tacking	裤耳 Belt loop	鬆紧带拼接 Elastic Band Joining	針織 Knits material	釘釦 Button sewing	兩用型 套結 / 釘釦 2-in-1 Bartacking/ Button sewing	小型花樣機 Small Pattern Sewing
最高缝制速度 Max. Sewing Speed	3200 SPM						2700 SPM		3000 SPM
缝制区域 (X x Y) Sewing area (X x Y)	40X30	40X30	15X15	40X30	9X40	40X30	6.4X6.4	40X30	80X60
钮扣尺寸 Button Size							8~30mm		
送布方式 Feeding	间歇性送布 (脉冲马达驱动) Intermittent Feeding (Pulse motor drive mode)								
针距 Stitch length	0.05~12.7 mm								
最大针数 Max. stitch	5000 针 / 图形 5000 stitch / pattern								
抬压脚 Presser foot lifter	脉冲马达驱动 Pulse motor drives								
压脚 / 钮夹上升量 Height of Presser foot/ Button clamp Lifting	Max. 17mm						Max. 13mm	Max. 17mm Max. 13mm	Max. 17mm
旋梭 Hook	半旋转标准旋梭 Standard Shuttle hook								
外部数据储存 External Data storage	经由 USB 埠 Inputted by USB Port								
循环缝 Cycle program	最多 30 组, 每组上限 50 个步骤 Max. 30 sets, each set includes Max. 50 steps.								
记忆容量 Memory Capacity	内建 89 种图形, 最多可追加 512 种图形 / 500,000 针 Built-in 89 patterns, Max. 512 patterns / Max. 500,000 stitches can be added.								
马达 Motor	直驱式 AC 伺服马达 550W Direct-drive AC Servo Motor 550W								
电源 Power	单相 220V Single Phase 220V								
重量 Weight	机头: 约 57 kg, 操作面板: 约 0.4 kg, 控制箱: 约 9 kg Machine Head: about 57 kg, Operation Panel: about 0.4 kg, Contro Box: about 9 kg								

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COMISSÃO PERMANENTE DE LICITAÇÃO
EDITAL PREGÃO PRESENCIAL No 052/2022
Data de abertura 18/07/2022 as 9:00 horas
RAZÃO SOCIAL DO PROPONENTE: SILMAQ COM. DE MAQ. E EQUIP. LTDA
CNPJ: 79.922.639/0001-84
BLUMENAU / SC
47-3321-4444

Município de Santo Ant. do Sudoeste
PR

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EM 18/07/2022
Horário: 08:43
Comissão de Licitações



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SPECIAL